

Certification Sheet

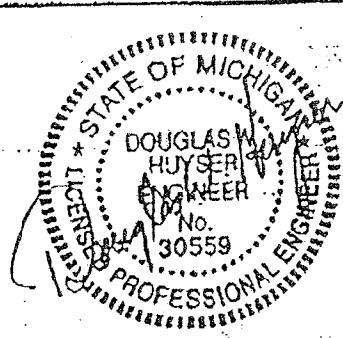
P.O. Box 24126
Lansing, Mi 48909

Efficiency Production, Inc.

Phone:

Model Number 810 HDHS

Serial Number 110317

Reference to Occupational Safety and Health
Administration Rules and Regulations. Vol.54,
No. 209, 10-31-89, Part 1926, Subpart P.CERTIFIED BY:
INNOVATIVE
ENGINEERING
ASSOCIATES

SOIL TYPE TO BE EXCAVATED

SHIELD SIZE	PSF RATING Maximum Lateral Earth Pressure Capacity at Trench Bottom In Pounds Per Square Foot	TYPE A		TYPE B		TYPE C-60	
		DESCRIPTION Clay, Silty Clay, Sandy Clay, Clay Loam, Unconfined Compressive Strength of 1.5 TSF or Greater or Cemented Soils Such as Caliche or Hard Pan.	See Note (7)	DESCRIPTION Clay with Unconfined Compressive Strength Greater than .5 TSF But Less than 1.5 TSF Cohesionless Gravel, Silt, Silt Loam or Sandy Loam. See Note (8)	DESCRIPTION Soft Cohesive Soil Unconfined Compressive Strength Less than .5 TSF Gravel, Sand and Loamy Sand; Submerged Soil or Rock that is not Stable. See Notes (9 & 10)	DESCRIPTION Soil with Unconfined Compressive Strength Less than .5 TSF Gravel, Sand and Loamy Sand; Submerged Soil or Rock that is not Stable. See Notes (9 & 10)	DESCRIPTION Soil with Unconfined Compressive Strength Less than .5 TSF Gravel, Sand and Loamy Sand; Submerged Soil or Rock that is not Stable. See Notes (9 & 10)
HEIGHT	LENGTH	HYDRAULIC PRESSURE	MAXIMUM ALLOWABLE DEPTH OF CUT	MAXIMUM ALLOWABLE DEPTH OF CUT	MAXIMUM ALLOWABLE DEPTH OF CUT	MAXIMUM ALLOWABLE DEPTH OF CUT	
8 FT	10 FT	1,200 PSF	48 FT	27 FT	20 FT	20 FT	

LIMITATIONS

1. Hydra-Shield to be assembled and installed as shown on the reverse side and in accordance with manufacturers instructions.
2. Shield may be used in the "Hydraulic Mode" with all cylinders pressurized, or in the "Static Mode", with the steel tube spreaders pinned.
3. Shield shall extend to the bottom of excavation in Type C-60 soil.
4. Additional Shields may be stacked in the "Hydraulic Mode", provided the sides of all shields bear against the excavation face.
5. Depth certification is based on short term exposure with shields used in one position for 24 hours or less. Consult the manufacturer should long term exposure be required.
6. For depth certification indicated, surcharge loads imposed by structures or stored material adjacent to the excavation must not be in excess of the load imposed by a three foot soil surcharge.
7. No soil is Type A if the soil is fissured, subject to vibration, previously disturbed or part of a sloped layered system where layers dip into excavation on a slope of four horizontal to one vertical (4H:1V) or greater.
8. Previously disturbed soils may be Type B unless they would be classified Type C. (See Tabulated Data Item 2e for more detail) Soil that meets requirements for Type A, but is fissured or subject to vibration may be Type B. Dry rock that is unstable and material that is part of a layered system where layers dip into the excavation on a slope less steep than four horizontal to one vertical (4H:1V) are Type B, but only if the material would otherwise be classified Type B.
9. When excavations in Type C-60 soil are made with near
- vertical side walls, soil must be able to stand with unsupported vertical sidewalls long enough for shield installation. Otherwise it would be classified Type C.
10. Soil in a sloped, layered system where layers dip into the excavation on a slope of four horizontal to one vertical (4H:1V) or steeper may be Type C. Submerged soil is material with water freely seeping and entering the excavation, but only part of the depth of the retained soil is submerged. Conditions more severe would require the services of a soils engineer to establish the applicable design pressure.
11. The use of the EPI HYDRA-SHIELD shall be in accordance with this data and the OSHA Standards. Any use of this product not specifically described on this certification could cause cave-in collapse, or structural failure resulting in death or serious injury.

SEE OTHER SIDE FOR ADDITIONAL INFORMATION ON INSTALLATION & HANDLING
COPYRIGHT U.S.A. EFFICIENCY PRODUCTION, INC. 1992

Certification Sheet

P.O. Box 24126
Lansing, Mi 48909

Model Number

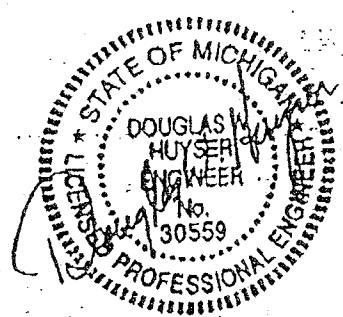
810 HDHS

Serial Number

110318

Phone:

Efficiency Production, Inc.

Reference to Occupational Safety and Health
Administration Rules and Regulations, Vol.54,
No. 209, 10-31-89, Part 1926, Subpart F.

SHIELD SIZE

HEIGHT	LENGTH	HYDRAULIC PRESSURE	MAXIMUM ALLOWABLE DEPTH OF CUT	MAXIMUM ALLOWABLE DEPTH OF CUT	MAXIMUM ALLOWABLE DEPTH OF CUT
8 FT	10 FT	1,200 PSF	48 FT	27 FT	20 FT

CERTIFIED BY:
INNOVATIVE
ENGINEERING
ASSOCIATESTYPE A
Stiff, Cohesive Soil
25 PSF Per
Foot of DepthTYPE B
Medium, Cohesive
to Granular Soil
45 PSF Per Foot
of DepthTYPE C-60
Medium, Cohesive
to Submerged Soil
60 PSF Per Foot
of DepthPSF
RATING
Maximum Lateral
Earth Pressure
Capacity at
Trench Bottom
in Pounds Per
Square FootDESCRIPTION
Clay, Silty Clay,
Sandy Clay, Clay
Loam, Unconfined
Compressive Strength
of 1.5 TSF or Greater
or Cemented Soils
Such as Caliche or
Hard Pan.

See Note (7)DESCRIPTION
Clay with Unconfined
Compressive
Strength
Greater than .5 TSF
But Less than
1.5 TSF
Cohesionless Gravel,
Silt, Silt Loam or
Sandy Loam.
See Note (8)DESCRIPTION
Soft Cohesive Soil
Unconfined
Compressive Strength
Less than .5 TSF
Gravel, Sand and
Loamy Sand;
Submerged Soil or
Rock that is not
Stable.
See Notes (9 & 10)

1. Hydra-Shield to be assembled and installed as shown on the reverse side and in accordance with manufacturers instructions.
2. Shield may be used in the "Hydraulic Mode" with all cylinders pressurized, or in the "Static Mode", with the steel tube spreaders pinned.
3. Shield shall extend to the bottom of excavation in Type C-60 soil.
4. Additional Shields may be stacked in the "Hydraulic Mode", provided the sides of all shields bear against the excavation face.
5. Depth certification is based on short term exposure with shields used in one position for 24 hours or less. Consult the manufacturer should long term exposure be required.
6. For depth certification indicated, surcharge loads imposed by structures or stored material adjacent to the excavation must not be in excess of the load imposed by a three foot soil surcharge.

LIMITATIONS

- Adjacent is defined within a distance equal to the depth of the excavation.
- No soil is Type A if the soil is fissured, subject to vibration, previously disturbed or part of a sloped layered system where layers dip into excavation on a slope of four horizontal to one vertical (4H:1V) or greater.
- Previously disturbed soils may be Type B unless they would be classified Type C. (See Tabulated Data Item 2e for more detail) Soil that meets requirements for Type A, but is fissured or subject to vibration may be Type B. Dry rock that is unstable and material that is part of a layered system where layers dip into the excavation on a slope less steep than four horizontal to one vertical (4H:1V) are Type B, but only if the material would otherwise be classified Type B.
- When excavations in Type C-60 soil are made with near
- vertical side walls, soil must be able to stand with unsupported vertical sidewalls long enough for shield installation. Otherwise it would be classified Type C.
- Soil in a sloped, layered system where layers dip into the excavation on a slope of four horizontal to one vertical (4H:1V) or steeper may be Type C. Submerged soil is material with water freely seeping and entering the excavation, but only part of the depth of the retained soil is submerged. Conditions more severe would require the services of a soils engineer to establish the applicable design pressure.
- The use of the EPI HYDRA-SHIELD shall be in accordance with this data and the OSHA Standards. Any use of this product not specifically described on this certification could cause cave-in collapse, or structural failure resulting in death or serious injury.

SEE OTHER SIDE FOR ADDITIONAL INFORMATION ON INSTALLATION & HANDLING
COPYRIGHT U.S.A. EFFICIENCY PRODUCTION, INC. 1992

Certification Sheet

P.O. Box 24126
Lansing, MI 48909

Model Number

810 HDHS

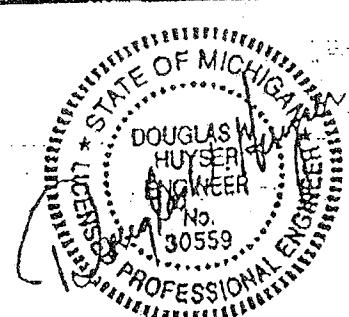
Phone:

Efficiency Production, Inc.

Serial Number

110320

Reference to Occupational Safety and Health
Administration Rules and Regulations. Vol.54,
No. 209, 10-31-89, Part 1926, Subpart P.



CERTIFIED BY:
INNOVATIVE
ENGINEERING
ASSOCIATES

SOIL TYPE TO BE EXCAVATED

SHIELD SIZE	PSF RATING Maximum Lateral Earth Pressure Capacity at Trench Bottom in Pounds Per Square Foot	TYPE A	TYPE B	TYPE C-60	
		Stiff, Cohesive Soil 25 PSF Per Foot of Depth	Medium, Cohesive to Granular Soil 45 PSF Per Foot of Depth	Medium, Cohesive to Submerged Soil 60 PSF Per Foot of Depth	
HEIGHT 8 FT	LENGTH 10 FT	HYDRAULIC PRESSURE 1,200 PSF	MAXIMUM ALLOWABLE DEPTH OF CUT 48 FT	MAXIMUM ALLOWABLE DEPTH OF CUT 27 FT	MAXIMUM ALLOWABLE DEPTH OF CUT 20 FT

LIMITATIONS

1. Hydra-Shield to be assembled and installed as shown on the reverse side and in accordance with manufacturers instructions.
2. Shield may be used in the "Hydraulic Mode" with all cylinders pressurized, or in the "Static Mode", with the steel tube spreaders pinned.
3. Shield shall extend to the bottom of excavation in Type C-60 soil.
4. Additional Shields may be stacked in the "Hydraulic Mode", provided the sides of all shields bear against the excavation face.
5. Depth certification is based on short term exposure with shields used in one position for 24 hours or less. Consult the manufacturer should long term exposure be required.
6. For depth certification indicated, surcharge loads imposed by structures or stored material adjacent to the excavation must not be in excess of the load imposed by a three foot soil surcharge.
7. No soil is Type A if the soil is fissured, subject to vibration, previously disturbed or part of a sloped layered system where layers dip into excavation on a slope of four horizontal to one vertical (4H:1V) or greater.
8. Previously disturbed soils may be Type B unless they would be classified Type C. (See Tabulated Data Item 2e for more detail) Soil that meets requirements for Type A, but is fissured or subject to vibration may be Type B. Dry rock that is unstable and material that is part of a layered system where layers dip into the excavation on a slope less steep than four horizontal to one vertical (4H:1V) are Type B, but only if the material would otherwise be classified Type C.
9. When excavations in Type C-60 soil are made with near vertical side walls, soil must be able to stand with unsupported vertical sidewalls long enough for shield installation. Otherwise it would be classified Type C.
10. Soil in a sloped, layered system where layers dip into the excavation on a slope of four horizontal to one vertical (4H:1V) or steeper may be Type C. Submerged soil is material with water freely seeping and entering the excavation, but only part of the depth of the retained soil is submerged. Conditions more severe would require the services of a soils engineer to establish the applicable design pressure.
11. The use of the EPI HYDRA-SHIELD shall be in accordance with this data and the OSHA Standards. Any use of this product not specifically described on this certification could cause cave-in collapse, or structural failure resulting in death or serious injury.

SEE OTHER SIDE FOR ADDITIONAL INFORMATION ON INSTALLATION & HANDLING
COPYRIGHT U.S.A. EFFICIENCY PRODUCTION, INC. 1992

Certification Sheet

P.O. Box 24126
Lansing, Mi 48909

Phone:

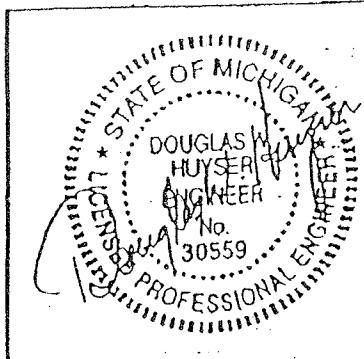
Efficiency Production, Inc.

1. Model Number 810 RDHS

Serial Number

110319

Reference to Occupational Safety and Health Administration Rules and Regulations. Vol.54, No. 209, 10-31-89, Part 1926, Subpart P.

CERTIFIED BY:
INNOVATIVE
ENGINEERING
ASSOCIATESTYPE A
Silt, Cohesive Soil
25 PSF Per
Foot of DepthTYPE B
Medium, Cohesive
to Granular Soil
45 PSF Per Foot
of DepthTYPE C-60
Medium, Cohesive
to Submerged Soil
60 PSF Per Foot
of Depth

SHIELD SIZE

PSF
RATING
Maximum Lateral
Earth Pressure
Capacity at
Trench Bottom
In Pounds Per
Square FootDESCRIPTION
Clay, Silty Clay,
Sandy Clay, Clay
Loam, Unconfined
Compressive Strength
of 1.5 TSF or Greater
or Cemented Soils
Such as Caliche or
Hard Pan.
See Note (7)DESCRIPTION
Clay with Unconfined
Compressive
Strength
Greater than .5 TSF
But Less than
1.5 TSF
Cohesionless Gravel,
Silt, Silt Loam or
Sandy Loam.
See Note (8)DESCRIPTION
Soft Cohesive Soil
Unconfined
Compressive Strength
Less than .5 TSF
Gravel, Sand and
Loamy Sand;
Submerged Soil or
Rock that is not
Stable.
See Notes (9 & 10)

HEIGHT

LENGTH

HYDRAULIC

PRESSURE

1,200 PSF

MAXIMUM ALLOWABLE
DEPTH OF CUT

48 FT

MAXIMUM ALLOWABLE
DEPTH OF CUT

27 FT

MAXIMUM ALLOWABLE
DEPTH OF CUT

20 FT

LIMITATIONS

1. Hydra-Shield to be assembled and installed as shown on the reverse side and in accordance with manufacturers instructions.
2. Shield may be used in the "Hydraulic Mode" with all cylinders pressurized, or in the "Static Mode", with the steel tube spreaders pinned.
3. Shield shall extend to the bottom of excavation in Type C-60 soil.
4. Additional Shields may be stacked in the "Hydraulic Mode", provided the sides of all shields bear against the excavation face.
5. Depth certification is based on short term exposure with shields used in one position for 24 hours or less. Consult the manufacturer should long term exposure be required.
6. For depth certification indicated, surcharge loads imposed by structures or stored material adjacent to the excavation must not be in excess of the load imposed by a three foot soil surcharge.

7. No soil is Type A if the soil is fissured, subject to vibration, previously disturbed or part of a sloped layered system where layers dip into excavation on a slope of four horizontal to one vertical (4H:1V) or greater.
8. Previously disturbed soils may be Type B unless they would be classified Type C. (See Tabulated Data Item 2a for more detail) Soil that meets requirements for Type A, but is fissured or subject to vibration may be Type B. Dry rock that is unstable and material that is part of a layered system where layers dip into the excavation on a slope less steep than four horizontal to one vertical (4H:1V) are Type B, but only if the material would otherwise be classified Type B.
9. When excavations in Type C-60 soil are made with near

vertical side walls, soil must be able to stand with unsupported vertical sidewalls long enough for shield installation. Otherwise it would be classified Type C.

10. Soil in a sloped, layered system where layers dip into the excavation on a slope of four horizontal to one vertical (4H:1V) or steeper may be Type C. Submerged soil is material with water freely seeping and entering the excavation, but only part of the depth of the retained soil is submerged. Conditions more severe would require the services of a soils engineer to establish the applicable design pressure.
11. The use of the EPI HYDRA-SHIELD shall be in accordance with this data and the OSHA Standards. Any use of this product not specifically described on this certification could cause cave-in collapse, or structural failure resulting in death or serious injury.

**Hydra Shield
Certification Sheet**

H.O. Box 24126
Lansing, MI 48009

Efficiency Production, Inc.

Phone:

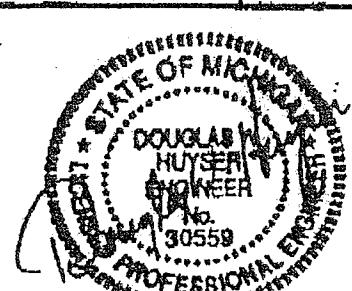
Model Number

810 HS

Serial Number

108325

Reference to Occupational Safety and Health
Administration Rules and Regulations, Vol. 54,
No. 102, 10-31-89, Part 1926, Subpart P.



CERTIFIED BY:
**INNOVATIVE
ENGINEERING
ASSOCIATES**

TYPE A
Stiff, Cohesive Soil
25 PSF Per
Foot of Depth

TYPE B
Medium, Cohesive
to Granular Soil
45 PSF Per Foot
of Depth

TYPE C-60
Medium, Cohesive
to Submerged Soil
80 PSF Per Foot
of Depth.

SHIELD SIZE

**PSF
RATING**
Maximum Lateral
Earth Pressure
Capacity at
Trench Bottom
in Pounds Per
Square Foot

DESCRIPTION
Clay, Silty Clay,
Sandy Clay, Clay
Loam, Unconfined
Compressive Strength
of 1.5 TSF or Greater
or Cemented Soils
Such as Caliche or
Hard Pan.
See Note (7)

DESCRIPTION
Clay with Unconfined
Compressive
Strength
Greater than .5 TSF
But Less than
1.5 TSF
Cohesionless Gravel,
Silt, Silt Loam or
Sandy Loam.
See Note (8)

DESCRIPTION
Soft Cohesive Soil
Unconfined
Compressive Strength
Less than .5 TSF
Gravel, Sand and
Loamy Sand;
Submerged Soil or
Rock that is not
Stable.
See Notes (9 & 10)

HEIGHT

LENGTH

HYDRAULIC

**MAXIMUM ALLOWABLE
DEPTH OF CUT**

**MAXIMUM ALLOWABLE
DEPTH OF CUT**

**MAXIMUM ALLOWABLE
DEPTH OF CUT**

8 FT

10 FT

1060

25 FT

25 FT

20 FT

LIMITATIONS

1. Hydra-Shield to be assembled and installed as shown on the reverse side and in accordance with manufacturers instructions.
2. Shield may be used in the "Hydraulic Mode" with all cylinders pressurized, or in the "Static Mode", with the steel tube spreaders pinned.
3. Shield shall extend to the bottom of excavation in Type C-60 soil.
4. Additional Shields may be stacked in the "Hydraulic Mode", provided the sides of all shields bear against the excavation face.
5. Depth certification is based on short term exposure with shields used in one position for 24 hours or less. Consult the manufacturer should long term exposure be required.
6. For depth certification indicated, surcharge loads imposed by structures or stored material adjacent to the excavation must not be in excess of the load imposed by a three foot soil surcharge.
7. No soil is Type A if the soil is fissured, subject to vibration, previously disturbed or part of a sloped layered system where layers dip into excavation on a slope of four horizontal to one vertical (4H:1V) or greater.
8. Previously disturbed soils may be Type B unless they would be classified Type C. (See Tabulated Data Item 2a for more detail) Soil that meets requirements for Type A, but is fissured or subject to vibration may be Type B. Dry rock that is unstable and material that is part of a layered system where layers dip into the excavation on a slope less steep than four horizontal to one vertical (4H:1V) are Type B, but only if the material would otherwise be classified Type B.
9. When excavations in Type C-60 soil are made with near
10. Soil in a sloped, layered system where layers dip into the excavation on a slope of four horizontal to one vertical (4H:1V) or steeper may be Type C. Submerged soil is material with water freely seeping and entering the excavation, but only part of the depth of the retained soil is submerged. Conditions more severe would require the services of a soils engineer to establish the applicable design pressure.
11. The use of the EPI HYDRA-SHIELD shall be in accordance with this data and the OSHA Standards. Any use of this product not specifically described on this certification could cause cave-in collapse, or structural failure resulting in death or serious injury.

SEE OTHER SIDE FOR ADDITIONAL INFORMATION ON INSTALLATION & HANDLING
COPYRIGHT U.S.A. EFFICIENCY PRODUCTION, INC. 1992